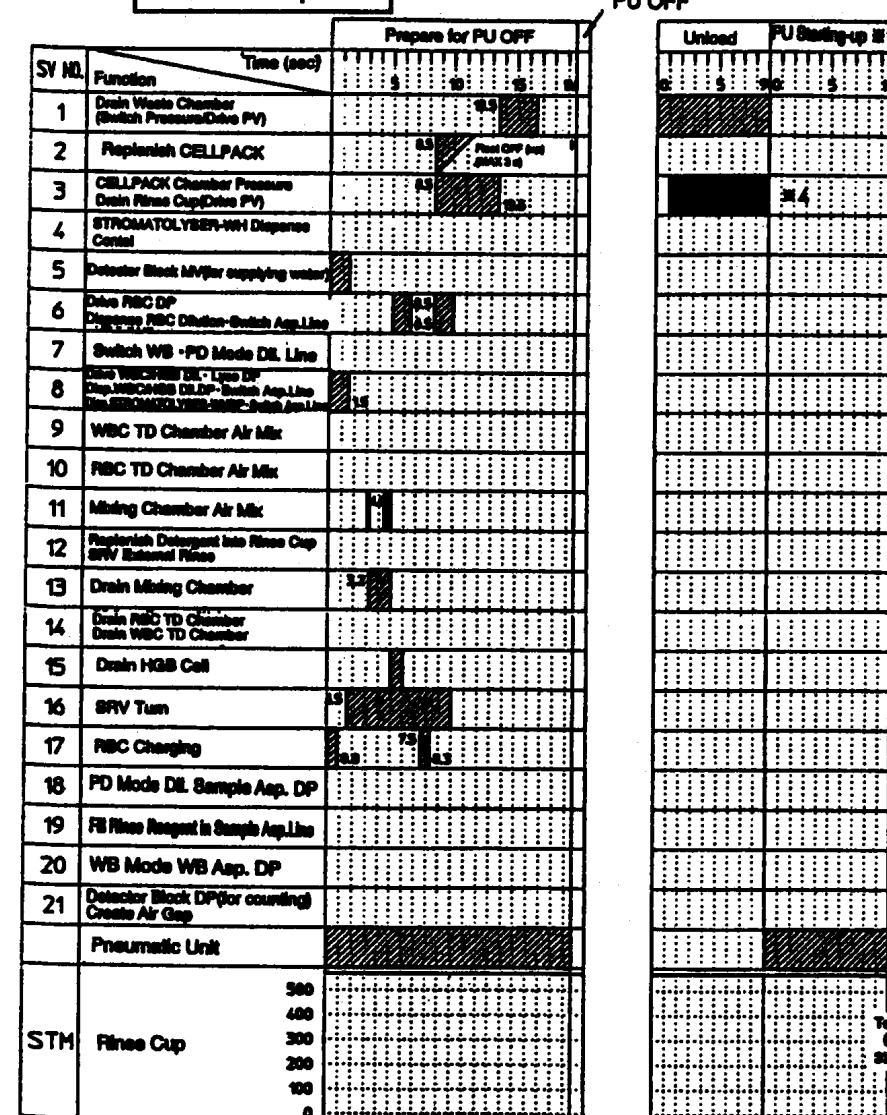
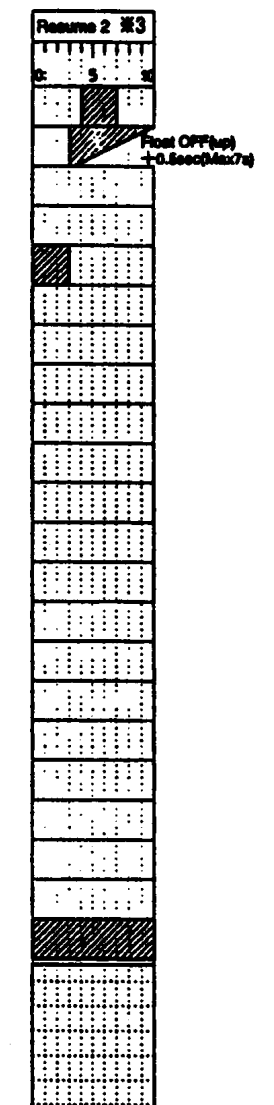
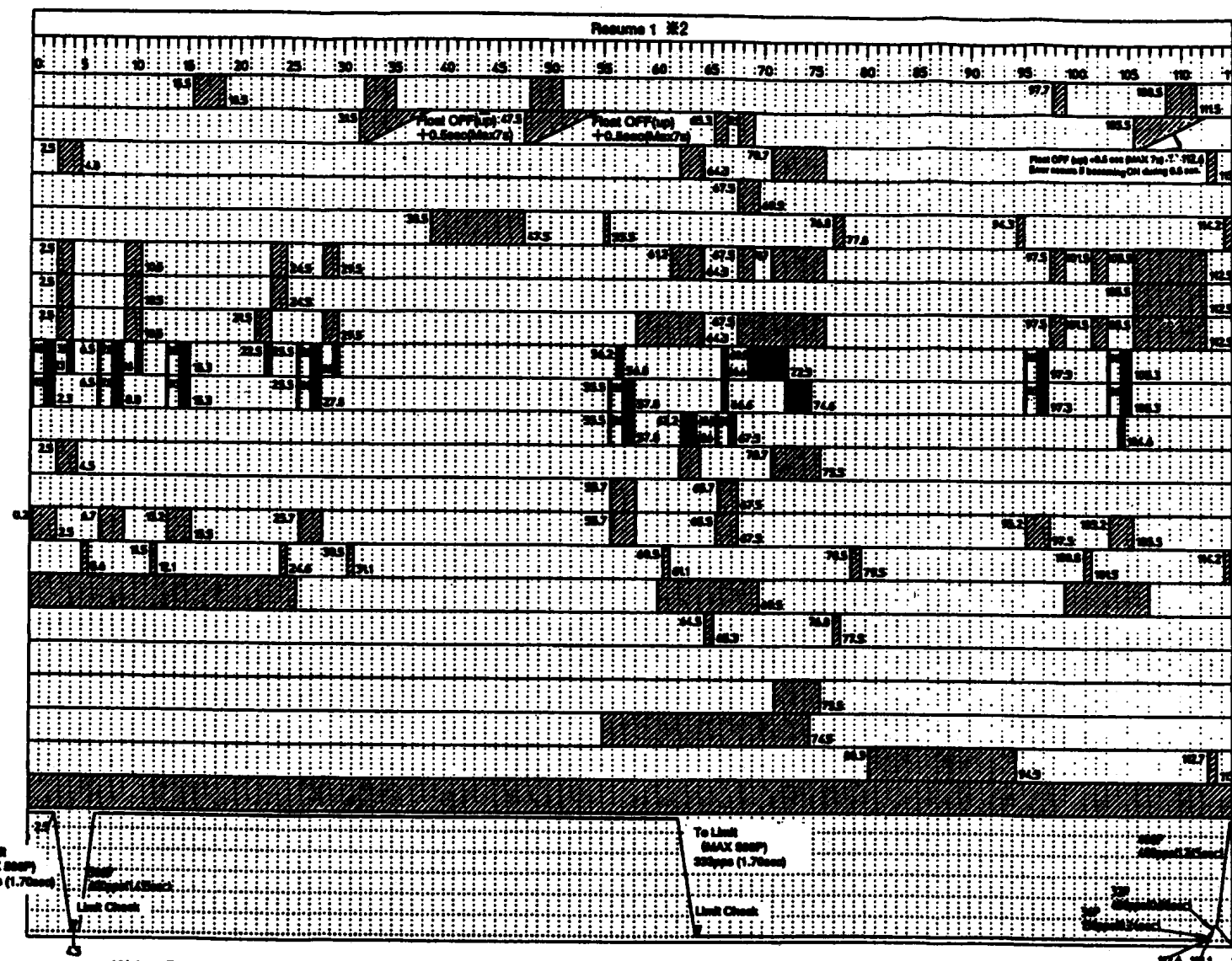


PU Timer Sequence



Note) 1.Mode Switch Sequence always operates after PU Starting-Up,Resume 1 and Resume 2.
2.Operation of SV9~11(for Mixing) is 0.2sec ON 0.2sec OFF.

PU OFF



- ※1 Completed when each pressure reaches the lowest level.
- ※2 ON only when PU OFF for more than three hours.
- ※3 ON only when PU OFF for less than three hours.
- ※4 0.2sec ON 0.2sec OFF,repeat until 0.5kg/cm² reaches 0.3kg/cm² or lower.(Max 20 times)